

**A specialist division providing fabrication, repairs and equipment overhaul services from our Mackay based facility.**

The FMS Group Workshop Division operates from our fully equipped workshop facility in Mackay, built in 2021. Servicing coal ports, civil industry and a vast range of mine sites in the Bowen Basin. Our qualified team provides fabrication, engineering, design and certification tasks with consistent high-quality workmanship.

FMS Group Workshop Division operates 24/7 to enable the fast and cost-efficient production of components and fabricated items. Our expertise, specialised equipment and responsiveness mean we can deliver with minimal lead time.

## **OUR TEAM**

We offer experienced, highly skilled boilermakers, welders, mechanical engineers, RPEQ certified engineer, and draftsmen.

## **OUR FULL CAPABILITIES INCLUDE:**

- Light and heavy fabrication
- Fixed plant fabrication
- Chutes and piping fabrication
- Excavator and Front End Loader Bucket new builds and refurbishment
- Excavator Stick and Boom refurbishment and upgrades
- P&H 4100 and CAT 7495 Shovel Component refurbishment
- Dozer Blade and Push Arm refurbishment
- Truck Tray New Builds
- Dragline Bucket refurbishment and new builds
- Mobile equipment overhauls
- Stainless steel fabrication and welding
- Aluminium fabrication and welding
- Fabrication of access systems and walkways
- Mobile line boring, Slew Milling and XY Milling
- General fabrication
- General drawing, design and engineering services
- Site services
- For full FMS Group services please visit the FMS website [fms-group.com.au](http://fms-group.com.au)



**Delivering the best  
to keep your assets running.**

**FMS GROUP QUALITY ASSURANCE SYSTEMS AND PROCESSES INCLUDE:**

FMS Group (CQFMS) Paget Workshop facilities Health & Safety, Environment and Quality Management Systems are certified to ISO Standards (ISO 9001:2015; ISO 14001:2015 and ISO 45001:2018). Good corporate governance and risk management practices form the basis on which FMS Group delivers its corporate strategy and sustainability objectives, ensuring we meet our client requirements. At FMS Group we safely deliver products and services that satisfy the needs and expectations of our clients - first time, every time. Our certified Quality System ensures we have the processes established to ensure we engage with our client and that requirements are understood and met in the delivery of high quality products.

Dedicated in-house Quality Management team

Welding & Technology Institute of Australia endorsed International Welding Specialist Inspector and Structural Welding Supervisor.

Comprehensive Weld Procedure Qualification Records that are supported by Weld Procedure Specifications Non-destructive testing and mechanical testing performed and documented by an independent party

Qualified and competent tradesmen certified to meet all required welding and fabrication codes, including AS/NZS ISO 9606.1:2017 (2021)



**PROJECT DELIVERY**

During manufacture and fabrication for our projects, our systems manage the quality assurance from undertaking the project, through to delivery. Comprehensive reports are collated and provided to our clients during and upon completion of the project. These reports document in detail each step of the process providing assurance to our clients that their completed product is of the highest quality. Our quality assurance reports can be customised to suit each client's needs.

FMS Group use a master template quality assurance report to form part of the manufacturer's data report, for each component of fabrication which includes test reports and documents. Inspection and Test Plans (ITPs), fabrication detailing our workshop processes and testing regime are included and we consult with clients to set the format of the ITP. Paint specifications and paint test results are listed, including photos of each step of the blast and paint process.



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